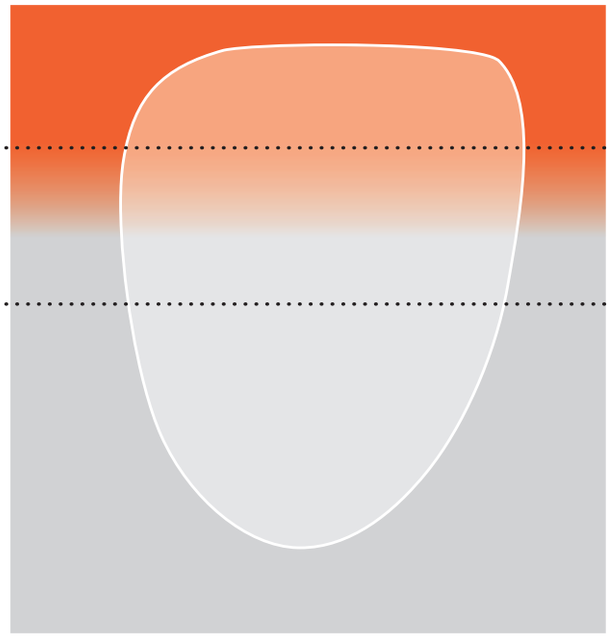
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Multilayer Concept

NexxZr®+ Multi

16 mm Disc	**20 mm** Disc
Incisal **3.2 mm**	Incisal **4.0 mm**
Mixture **3.2 mm**	Mixture **4.0 mm**
Dentin **9.6 mm**	Dentin **12.0 mm**



650 MPa
49 % Translucency

Average Values

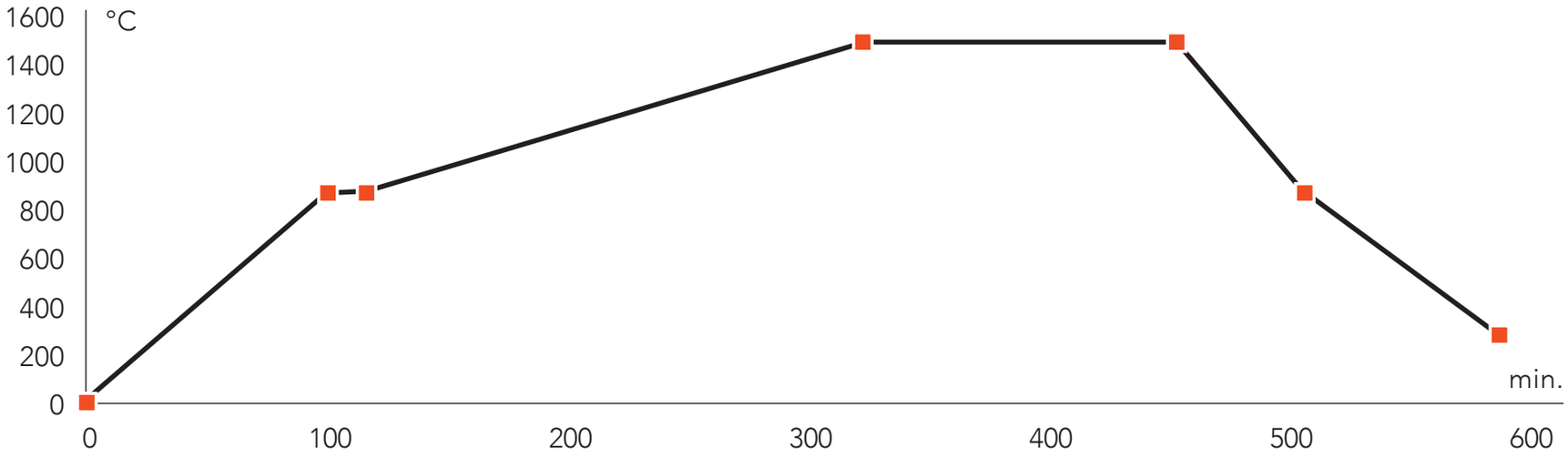
850 MPa
45 % Translucency

The height positioning in the disc determines the amount of incisal area is in the restoration.

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Standard Sintering Program

NexxZr®+ Multi



Phase	Temperature °C	Heating/Cooling rate °C/min.	Temperature °F	Heating/Cooling rate °F/min.	Holding time min.
1	20 – 900	10	68 – 1652	18	30
2	900 – 1500	3.3	1652 – 2732	5.94	120
3	1500 – 900	10	2732 – 1652	18	-
4	900 – 300	8.3	1652 – 572	14.94	-

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See instructions **CE 0123** Rx only. For dental use only!

sagemax.com

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